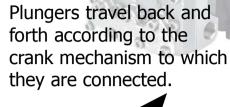
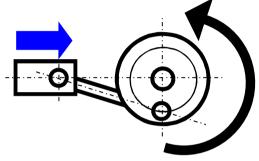
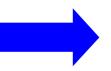


Fluid end; (suction delivery valves)



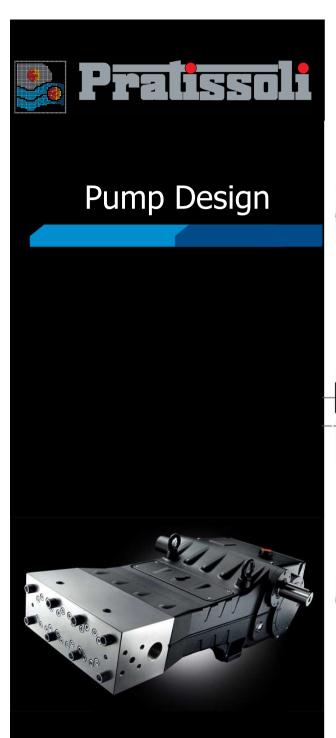




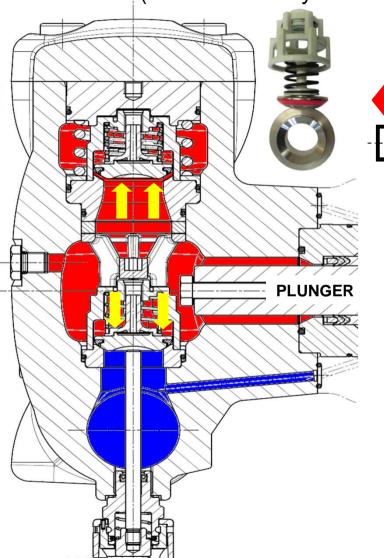
**PLUNGER** 

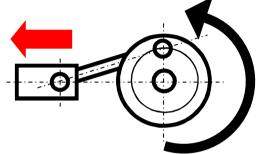
During the suction stroke the plunger moves backwards generating a vacuum that makes the suction valve open and fill the compression chamber.





Fluid end (suction delivery valves)

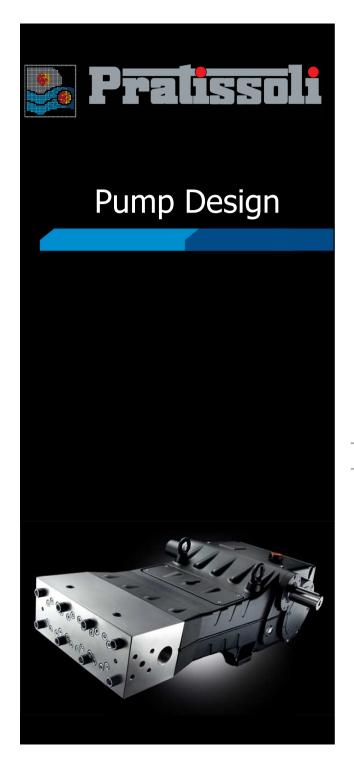






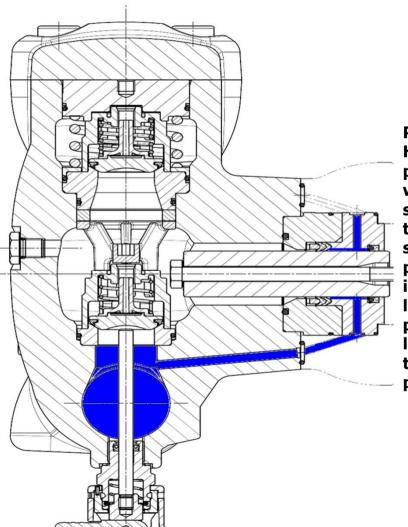
After reaching the dead lower center the plunger starts its delivery stroke, the suction valve closes and, in turn, the delivery valve opens., (fig.2)





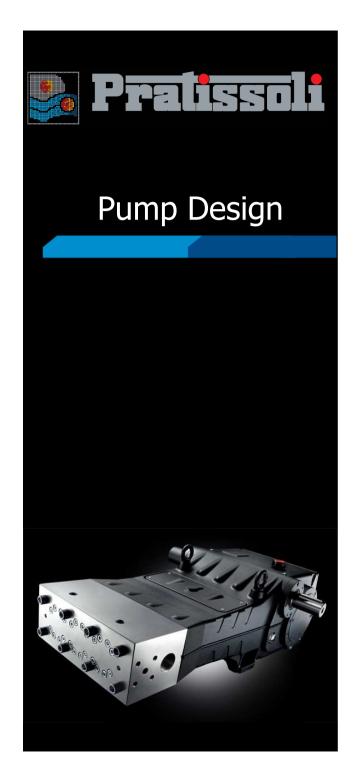
Lubrication during operation (PACKINGS)





Packings lubrication
High & Low pressure
packing design provides a
water seal against air
suction from the rear of
the cylinder during the
suction stroke. Pressure
packings are lubricated by
inlet water, resulting in a
longer packings and
plungers life due to the
lower operating
temperature and friction
produced.





Lubrication during operation (POWER END)

Crank mechanisms are splash lubricated.

Oil specifications, time intervals for inspection, minimum speed requirements and changes are all illustrated in the Owner's manual supplied in a CD with each pump.

In spite the pump can turn in both directions of rotation the preferred crankshaft rotation is always:

#### TOP OF INPUT SHAFT TO THE FLUID END

And, in case of gear box installed:

TOP OF THE GEAR SHAFT AWAY FROM FLUID END

